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| **Daily Shift Report CP/TB - Setup** | | | | **A picture containing text, clipart  Description automatically generated** | | |
| **Date/Schedule** | **6/29/2023 // 19:00-07:00** | | | | |  |
| **Team** | **Yellow Shift** | | | | |
| **Setup Technician** | **Troy New/Chris Leak** | | | | |
| **SAFETY** | | | | | | |
|  |  | | | | | |
| **Concern** |  | | | | | |
| **Concern** |  | | | | | |
| **Concern** |  | | | | | |
| **Machine Issues** | | | | | | |
| ***Machine*** | ***Duration (Min)*** | ***Description of Problem*** | | | ***Resolution*** | |
| TBAM1 |  |  | | |  | |
| TBAM2 |  |  | | |  | |
| TBAM3 |  | Issue with tread server. | | | Found the material had not been validated. | |
| TBBM3 |  | Zip stitcher angle issues. Force changeover. Conveyor on breaker 2 & 4 out of cycle. Breaker 2 stuck in transport and conveyor not responsive. Maintenance notified. | | | Adjusted stitcher angle. Article change to 4000. | |
| TBBM2 |  |  | | |  | |
| BACC2 |  | Wire break @ festoon. Wire not going in gripper @ wire feed. Manipulator arms adjustment needed. Maintenance called for high pressure alarm @ extruder. A significant jam up had occurred & the die was damaged at some point while clearing material. | | | Rewired festoon. Wire 2 did not have a bend to go into gripper. Pulled out wire until the correct curve was attained after rewire of festoon. Adjusted manipulator arm carrying position. Brought damaged die to set up shop to look over and discuss repair during dayshift hours. Operator using the die from bacc 1 to continue production until the issue can be resolved. | |
| BACC3 |  |  | | |  | |
| BACC1 |  |  | | |  | |
|  | | | | | | |
| 5S Good/Bad |  | | | | | |
| Good |  | | | | | |
| **SHIFT COMMENTS** | | |
| **Assisted Operators with issues/adjustments that didn’t require set up loss code. Article changeovers.** | | |
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| --- | --- | --- | --- |
| **MACHINE NAME** | **HEIGHT** | **ANGLE** | **GAP** |
| TBAM1 | 25MM | OK | OK |
| TBAM2 | 25MM | OK | OK |
| TBAM3 | 25MM | OK | OK |
| TBBM2 | 25MM | OK | OK |
| TBBM3 | 20MM | OK | OK |